BI-PANEL RECTANGULAR GLASS TYPE
LOW-VOLTAGE ELECTROSTATIC FOCUS
LOW GRID-No.2 VOLTAGE
With Heater Having Controlled Warm-Up Time

DATA

General:
Heater, for Unipotential Cathode:
Voltage (AC or DC) .............. 6.3 ± 10% volts
Current at 6.3 volts .............. 0.6 amp
Warm-up time (Average) .......... 11 sec
Direct Interelectrode Capacitances:
Grid No.1 to all other electrodes .... 6 μf
Cathode to all other electrodes ... 5 μf
External conductive coating to ultor ... (2500 max. 2.5 μf
(min. 1700 μf
Faceplate and Protective Panel ........ Filterglass
Total light transmission (Approx.) ... 40%
Phosphor (for curves, see front of this section) . P4—Sulfide Type
Aluminized
Fluorescence .................. White
Phosphorescence .......... White
Persistence ........ Medium Short
Focusing Method ........ Electrostatic
Deflection Method ........ Magnetic
Deflection Angles (Approx.):
  Diagonal .................. 110°
  Horizontal .............. 99°
  Vertical .............. 82°
Electron Gun ........ Type Requiring No Ion-Trap Magnet
Tube Dimensions:
  Overall length ........... 15-3/16" ± 3/8"
  Greatest width ........ 21-5/16" + 1/8" - 1/16"
  Greatest height .......... 17-5/16" + 1/8" - 1/16"
  Diagonal ................ 24-45/64" + 3/32" - 1/16"
  Neck length .......... 5-1/8" ± 1/8"

Radius of curvature of protective panel
(External surface):

  Radius at center Radius at edge
  In plane of diagonal deflection .... 50-1/4" See Dimensional Outline
  In plane of horizontal deflection ... 50-1/4" 35-1/4"
  In plane of vertical deflection .... 45-1/2" 35"

Radius of curvature of faceplate (Internal surface):

  Radius at center Radius at edge
  In plane of diagonal deflection .... 39-1/2" 31-1/2"
In plane of horizontal deflection ... 39-3/4"  26-1/2"
In plane of vertical deflection ... 36-3/4"  18-1/2"

Screen Dimensions (Minimum):
Greatest width ... 19-5/16"
Greatest height ... 15-1/4"
Diagonal ... 22-5/16"
Projected area ... 282 sq. in.
Weight (Approx.) ... 33 lbs
Operating Position ... Any
Cap ... Recessed Small Cavity (JEDEC No.J1-21)
Bulb ... J187 Fitted with Protective Panel FP198
Base ... Small-Button Neoeightar 7-Pin Arrangement 2,
       (JEDEC No.B7-219)

Basing Designation for BOTTOM VIEW ... 8KP

Pin 2 - Internal Connection - Do Not Use
Pin 3 - Cathode
Pin 4 - Heater
Pin 5 - Heater
Pin 6 - Grid No. 1
Pin 7 - Grid No. 2
Pin 8 - Grid No. 4
Cap - Ultor (Grid No. 3, Collector)
       C - External Conductive Coating

CATHODE-DRIVE® SERVICE

Unless otherwise specified, voltage values are positive with respect to grid No. 1

Maximum and Minimum Ratings, Design-Center Values:

ULTOR-TO-GRID-No.1 VOLTAGE ... {20000 max. volts
                                   12000 min. volts
GRID-No.4-TO-GRID-No.1 (FOCUSING)VOLTAGE:
Positive value ... 1000 max. volts
Negative value ... 500 max. volts
GRID-No.2-TO-GRID-No.1 VOLTAGE ... 64 max. volts
CATHODE-TO-GRID-No.1 VOLTAGE:
Positive-peak value ... 200 max. volts
Positive-bias value ... 140 max. volts
Negative-bias value ... 0 max. volts
Negative-peak value ... 2 max. volts
PEAK HEATER-CATHODE VOLTAGE:
Heater negative with respect to cathode:
During equipment warm-up period not exceeding 15 seconds ... 410 max. volts
After equipment warm-up period ... 180 max. volts
Heater positive with respect to cathode ... 180 max. volts
Equipment Design Ranges:

With an ultor-to-grid-No. 1 voltage \(V_{EG1}\) between 12000 and 20000 volts and grid-No. 2-to-grid No. 1 voltage \(V_{EG1}\) between 40 and 64 volts

Grid-No. 4-to-Grid-No. 1 Voltage
for focus* . . . . . . . . . . 0 to 400 volts

Cathode-to-Grid-No. 1 Voltage
\(V_{E9}\) for visual extinction of focused raster . . . See Raster-Cutoff-Range Chart

Cathode-to-Grid-No. 1 Video Drive from Raster
Cutoff (Black level):
White-level value
(Peak negative). . . . . Same value as determined for \(V_{E9}\)
except video drive is a negative voltage

Grid-No. 4 Current . . . . . . . -25 to +25 \(\mu\)a
Grid-No. 2 Current . . . . . . . -15 to +15 \(\mu\)a

Field Strength of Adjustable
Centering Magnet . . . . . . . . . 0 to 8 gausses

Examples of Use of Design Ranges:

With ultor-to-grid-
No. 1 voltage of 16000 18000 volts
and grid-No. 2-to-grid-
No. 1 voltage of 50 50 volts

Grid-No. 4-to-Grid-No. 1 Voltage for focus* . . . . 0 to 400 0 to 400 volts

Cathode-to-Grid-No. 1 Voltage for visual extinction of focused raster . . . . . . . 32 to 47 34 to 49 volts

Cathode-to-Grid-No. 1 Video Drive from Raster
Cutoff (Black level):
White-level value . . . . . -32 to -47 -34 to -49 volts

Maximum Circuit Values:

Grid-No. 1-Circuit Resistance . . . . . . . 1.5 max. megohms

* Cathode drive is the operating condition in which the video signal varies the cathode potential with respect to grid No. 1 and the other electrodes.

* This value is a working design-center minimum. The equivalent absolute minimum ultor-to-grid-No. 1 voltage is 11,000 volts below which the serviceability of the 23EP4 will be impaired. The equipment designer has the responsibility of determining a minimum design value such that under the worst probable operating conditions involving supply-voltage variation and equipment variation the absolute minimum ultor-to-grid-No. 1 voltage is never less than 11,000 volts.

* The grid-No. 4-to-grid-No. 1 voltage required for focus of any individual tube may have a value anywhere between 0 and 400 volts.

* Distance from Reference Line for suitable PM centering magnet should not exceed 2-1/4". Excluding extraneous fields, the center of the undeflected focused spot will fall within a circle having a 3/8-inch radius with the center of the tube face. It is to be noted that the earth's magnetic field can cause as much as 1/2-inch deflection of the spot from the center of the tube face.
For X-ray shielding considerations, see sheet
X-RAY PRECAUTIONS FOR CATHODE-RAY TUBES
at front of this Section
RASTER-CUTOFF-RANGE CHART
Cathode-Drive Service

E_f = 6.3 VOLTS
ULTOR-TO-GRID-N1 VOLTS = 16000
GRID-N2-TO-GRID-N1 VOLTS ADJUSTED FOR FOCUS.
*CATHODE-TO-GRID-N1 VOLTAGE FOR VISUAL EXTINCTION
OF FOCUSED RASTER INCREASES OR DECREASES
DIRECTLY BY APPROX. 2% FOR EVERY 1000-VOLT
CHANGE IN ULTOR-TO-GRID-N1 VOLTAGE.

GRID-N2-TO-GRID-N1 VOLTS

CATHODE-TO-GRID-N1 VOLTS

92CS-9945RI

NOTE 2: WITH TUBE NECK INSERTED THROUGH FLARED END OF REFERENCE-LINE GAUGE JEDEC NO. G-126 (SHOWN AT FRONT OF THIS SECTION) AND WITH TUBE SEATED IN GAUGE, THE REFERENCE LINE IS DETERMINED BY THE INTERSECTION OF THE PLANE CC' OF THE GAUGE WITH THE GLASS FUNNEL.

NOTE 3: SOCKET FOR THIS BASE SHOULD NOT BE RIGIDLY MOUNTED; IT SHOULD HAVE FLEXIBLE LEADS AND BE ALLOWED TO MOVE FREELY. THE DESIGN OF THE SOCKET SHOULD BE SUCH THAT THE CIRCUIT WIRING CANNOT IMPRESS LATERAL STRAINS THROUGH THE SOCKET CONTACTS OF THE BASE PINS. BOTTOM CIRCUMFERENCE OF BASE WAFER WILL FALL WITHIN A CIRCLE CONCENTRIC WITH BULB AXIS AND HAVING A DIAMETER OF 1-3/4".

NOTE 4: EXTERNAL CONDUCTIVE COATING MUST BE GROUNDED.

NOTE 5: TO CLEAN THIS AREA, WIPE ONLY WITH SOFT DRY LINT-LESS CLOTH.

NOTE 6: REFERENCE POINTS A, B, AND C ARE PROVIDED FOR USE IN DESIGN OF A MASK CONTOURED FOR CLOSE FIT TO THE PROTECTIVE PANEL.

NOTE 7: THE CENTER OF THE PROTECTIVE PANEL MAY BE ECCENTRIC WITH RESPECT TO THE AXIS OF THE TUBE ENVELOPE. ASSOCIATED SHIFT OF THE PROTECTIVE PANEL ALONG ITS MINOR AND/OR MAJOR AXIS WILL NOT EXCEED 1/16".

NOTE 8: KEEP THIS CIRCUMFERENTIAL AREA FREE OF MOUNTING HARDWARE.

NOTE 9: ADEQUATE TUBE SUPPORT IS OBTAINED BY CLAMPING TO THE MOUNTING LUGS PROVIDED AT EACH CORNER OF THE PROTECTIVE PANEL. TUBE MOUNTING AND YOKE SUPPORT CLAMPS MUST BE SPACED FROM THE TUBE BY USE OF CUSHIONING PADS MADE OF MATERIAL SUCH AS ASPHALT-IMPREGNATED FELT, OR EQUIVALENT.
CATHODE-DRIVE CHARACTERISTICS

$E_p = 6.3$ VOLTS
ULTOR-TO-GRID-N$\#1$ VOLTS = 16000
GRID-$\#2$-TO-GRID-$\#1$ VOLTS = 50
CATHODE BIASED POSITIVE WITH RESPECT TO
GRID $\#1$ TO GIVE FOCUSED RASTER CUTOFF.
RASTER FOCUSED AT AVERAGE BRIGHTNESS.
RASTER SIZE = 16" x 13-1/2"

I.C.I. COORDINATES OF SCREEN: $X = 0.287, Y = 0.315$

92CM-10314RI
CATHODE-DRIVE CHARACTERISTICS

$E_p = 6.3$ VOLTS

ULTOR-TO-GRID-NR1 VOLTS = 16000

GRID-NR2-TO-GRID-NR1 VOLTS = 50

CATHODE BIASED POSITIVE WITH RESPECT TO GRID NR1 TO GIVE FOCUSED RASTER CUTOFF.

ULTOR MICROAMPERES

VIDEO SIGNAL VOLTS FROM RASTER CUTOFF

LOW-CUTOFF TUBE

HIGH-CUTOFF TUBE

92CM-9946RI